

# WORKBENCH CANTILEVER FRAME INSTALLATION INSTRUCTIONS

## IMPORTANT

### PRODUCT LIABILITY INFORMATION

Read all instructions before proceeding with installation or drawer loading. Vital product information pertaining to proper set-up and cautions are included. Failure to follow these instructions may cause failure which may result in personal injury or property damage.

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**RETAIN THIS MANUAL FOR FUTURE REFERENCE**



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1. Check your inventory to be sure you received your entire order; refer to the Parts List on the following pages. If there are any missing or damaged parts, contact the **Borroughs Customer Service Manager @ 1-800-748-0227**.
2. Read and understand the entire installation instructions prior to beginning the install.
3. Some applications **DO NOT** utilize all the holes in components, or all the fasteners supplied, refer to illustrations for specifics.
4. The estimated time to complete the assembly is **30 minutes** with (2) people.

## Tools Required



**T20 Driver Bit or  
Screw Driver**



**Socket Wrench  
with 1/2" socket**



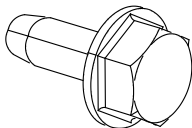
**1/2" Combination  
Wrench**

## Hardware Supplied

**A**

**10057-00**

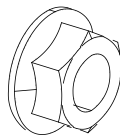
**Screw 5/16-18 x 3/4**



**B**

**10468-00**

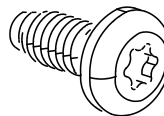
**Nut 5/16-18**



**C**

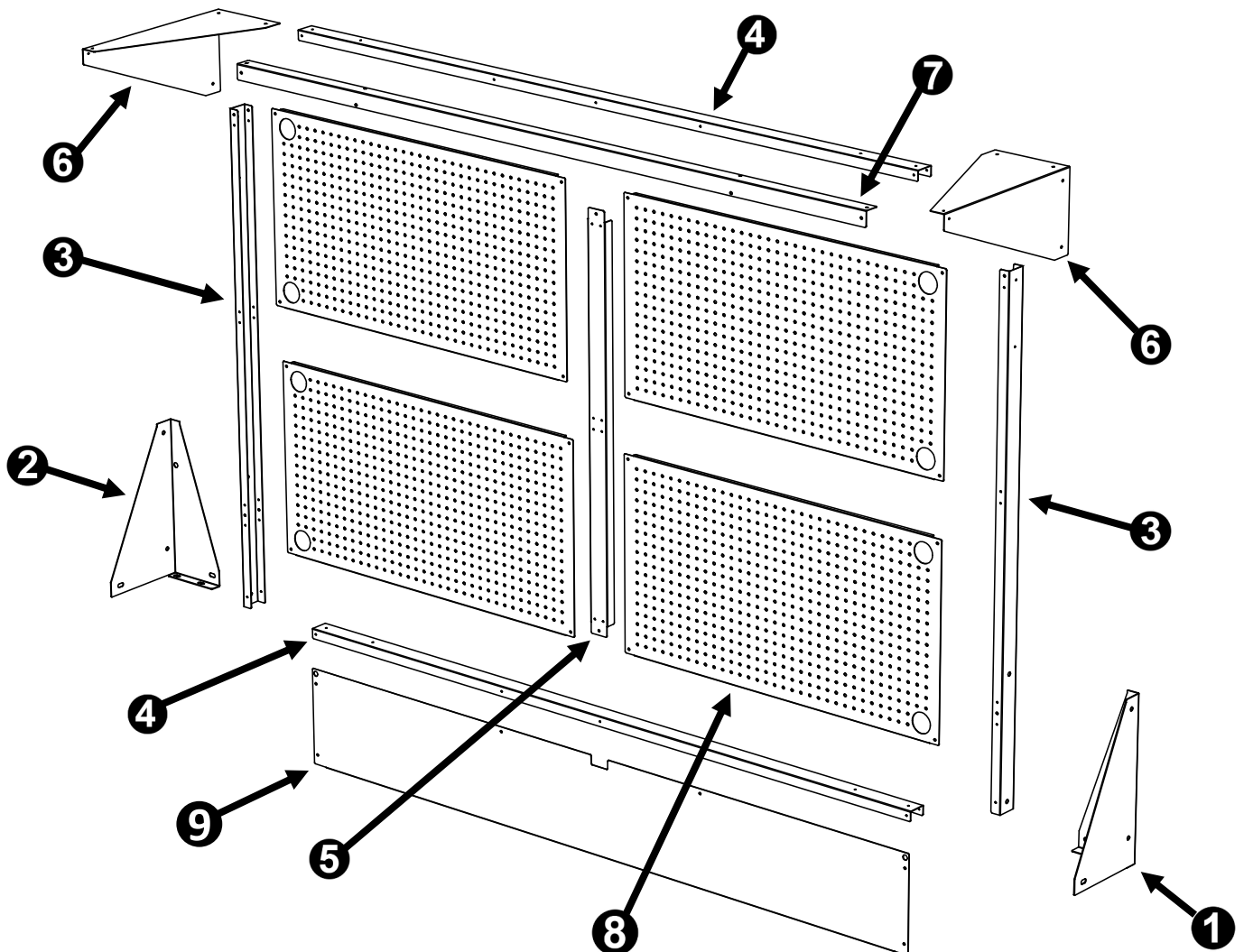
**MDC-0722**

**Screw #8-32 x 3/8**



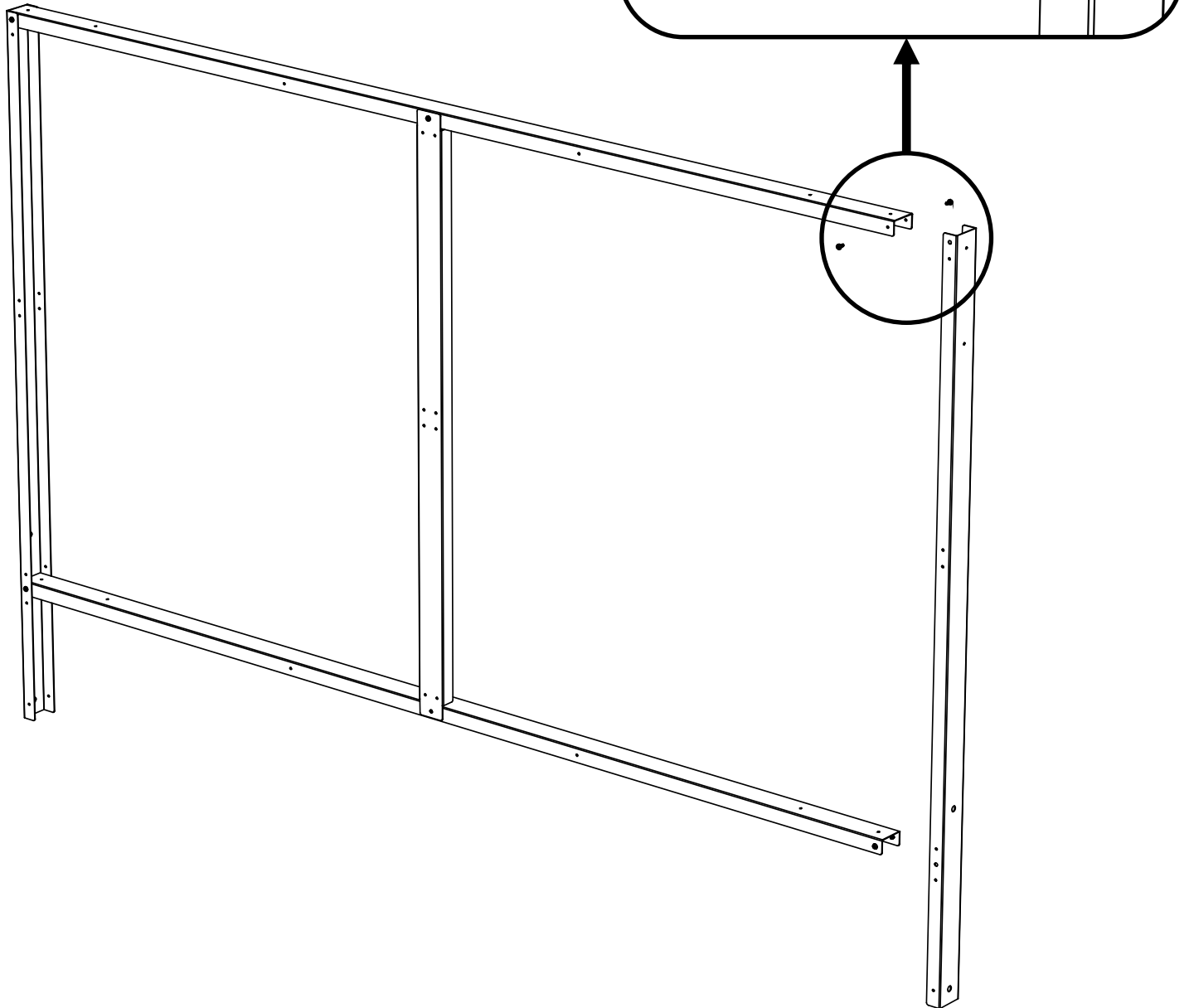
## Parts List

Item	Description	Qty
1	Attachment Bracket RH	1
2	Attachment Bracket LH	1
3	Upright	2
4	Crossmember	2
5	Center Channel	1
6	Top Gusset	2
7	Light Support Angle	1
8	Perforated Panel	4
9	Backstop	1
	Hardware Bag	1



## Workbench Cantilever Frame

- 1** Start the cantilever frame assembly by screwing together the frame. (2) Uprights, (2) cross-members and (1) center channel will be needed. Refer to picture below for orientation of channels within the frame. Use (10) thread forming screw to hold the frame together.

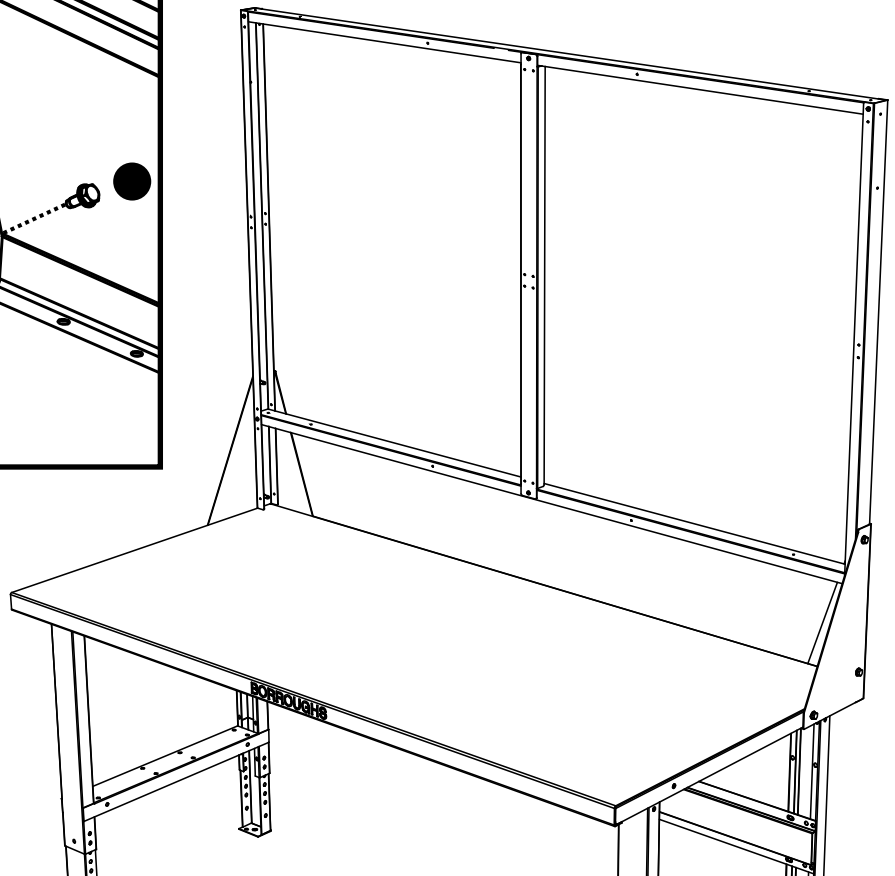
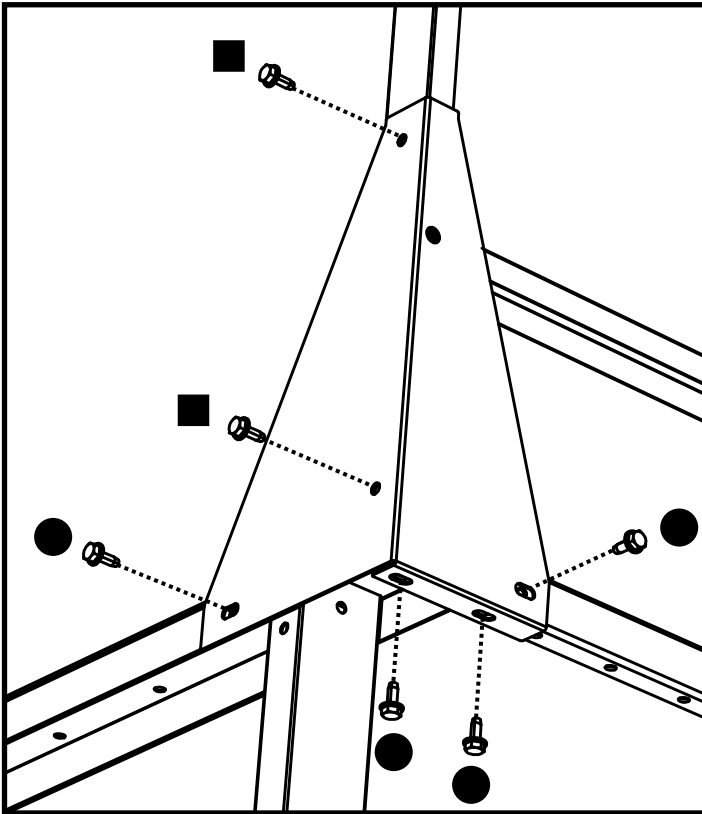
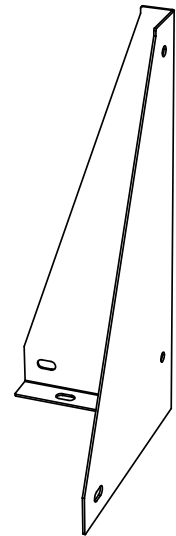
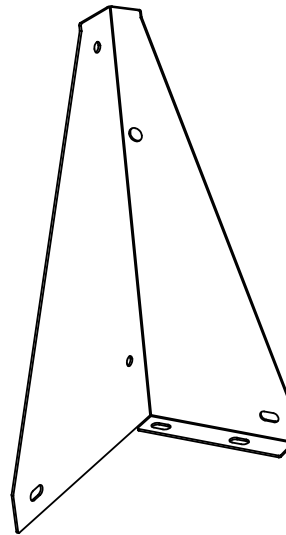


- 2** Attach the LH and RH brackets to the workbench top with the (4) screws and (4) nuts per bracket as shown in the picture below with the circles.

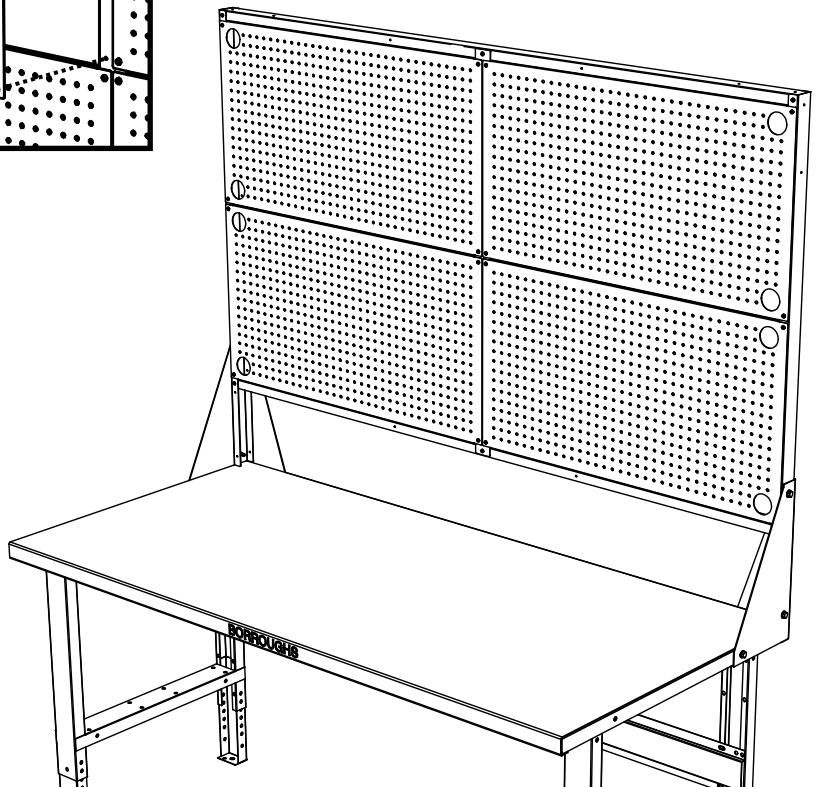
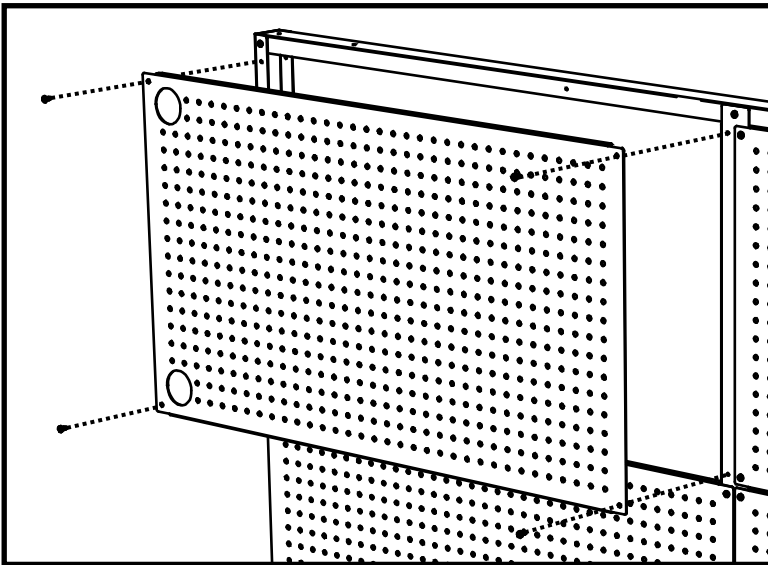
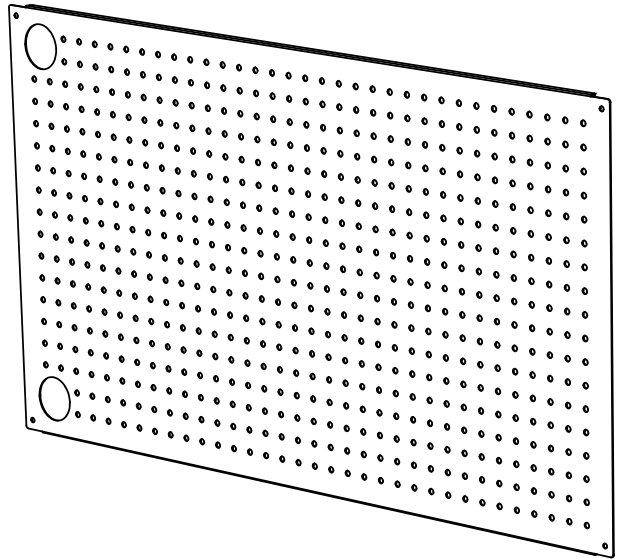
- 3** Next attach the frame to the brackets using (2) screws and (2) nuts per side as shown in the picture with the squares.

LH Bracket

RH Bracket

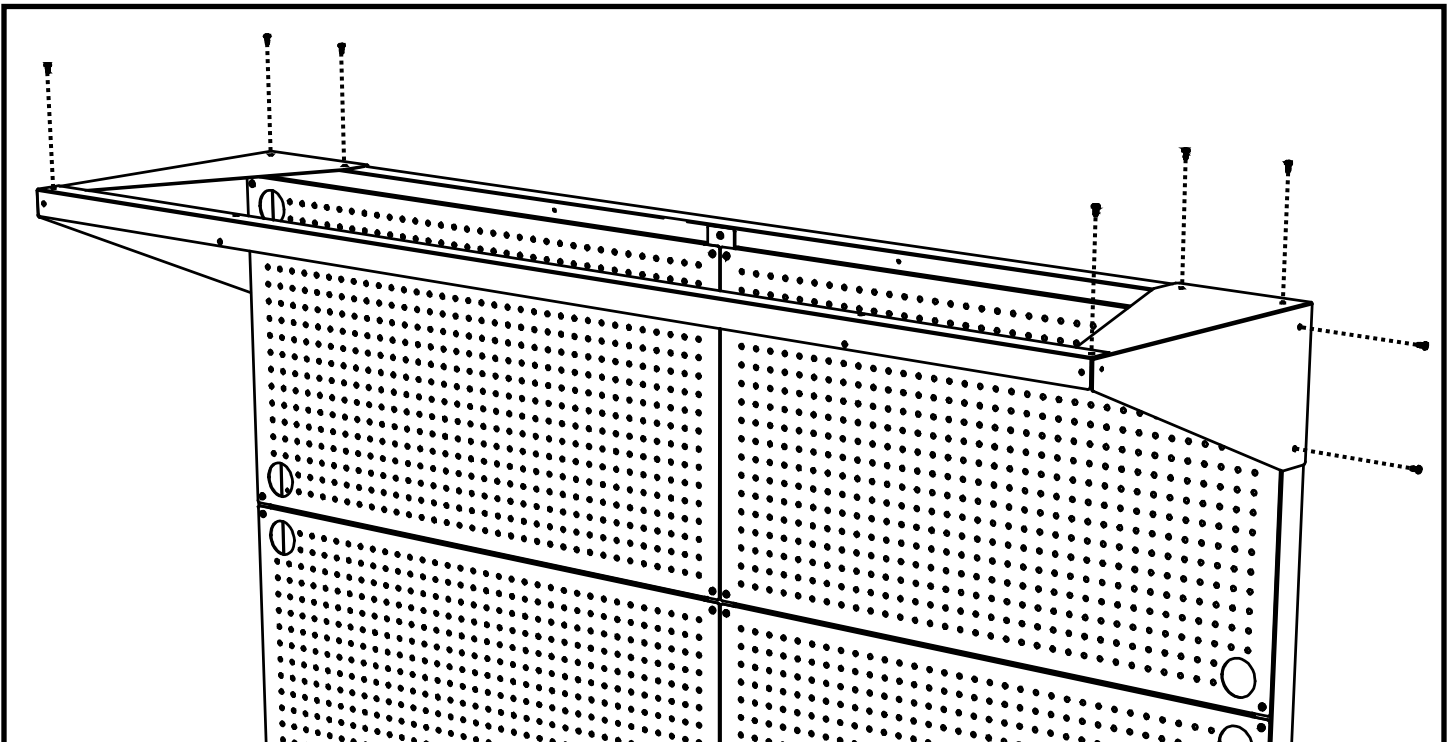
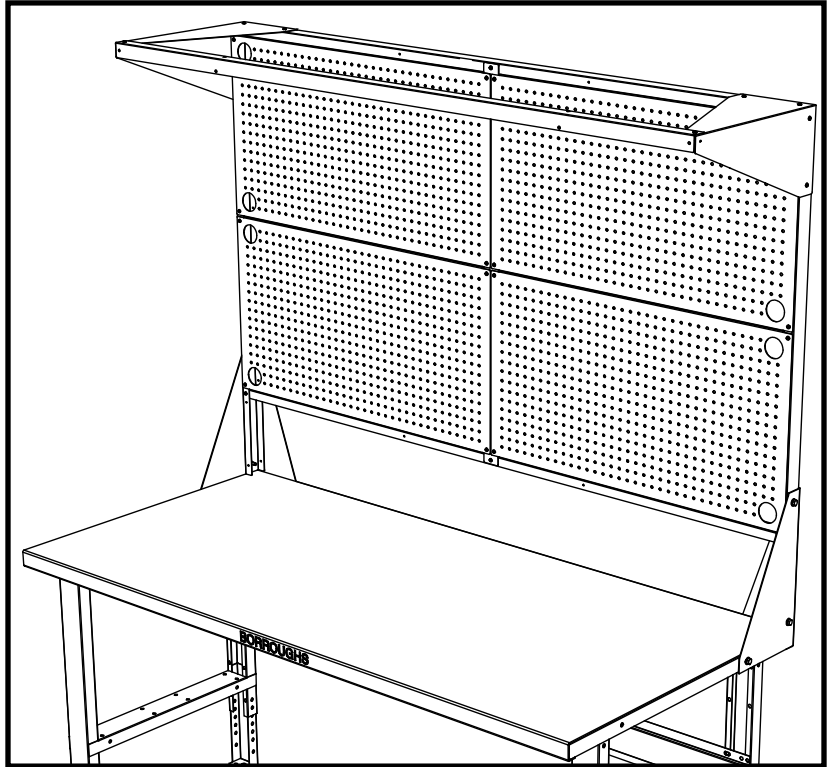


- 4** Assemble (4) perforated panels to the unit using (4) screws per panel. The two large holes are for power cord routing and can be oriented on the outside or inside by rotating the panel 180 degrees.



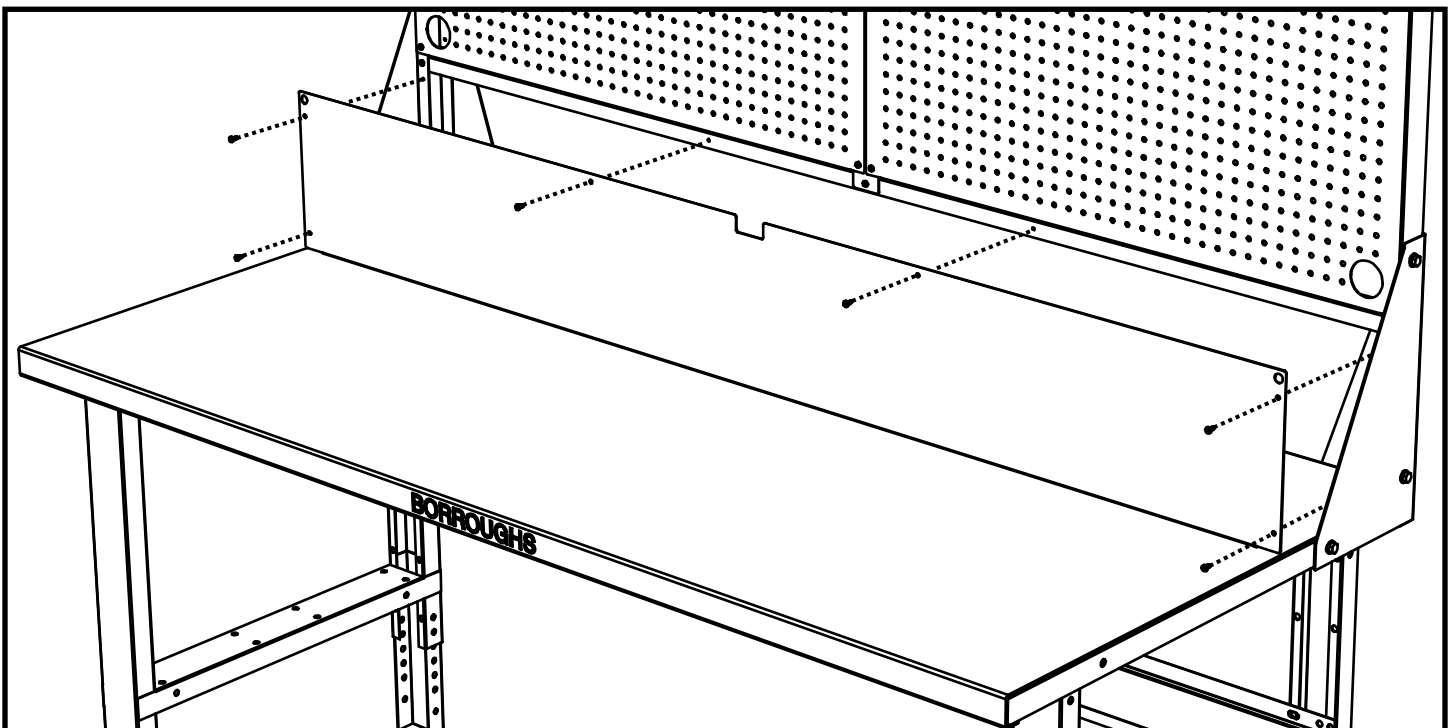
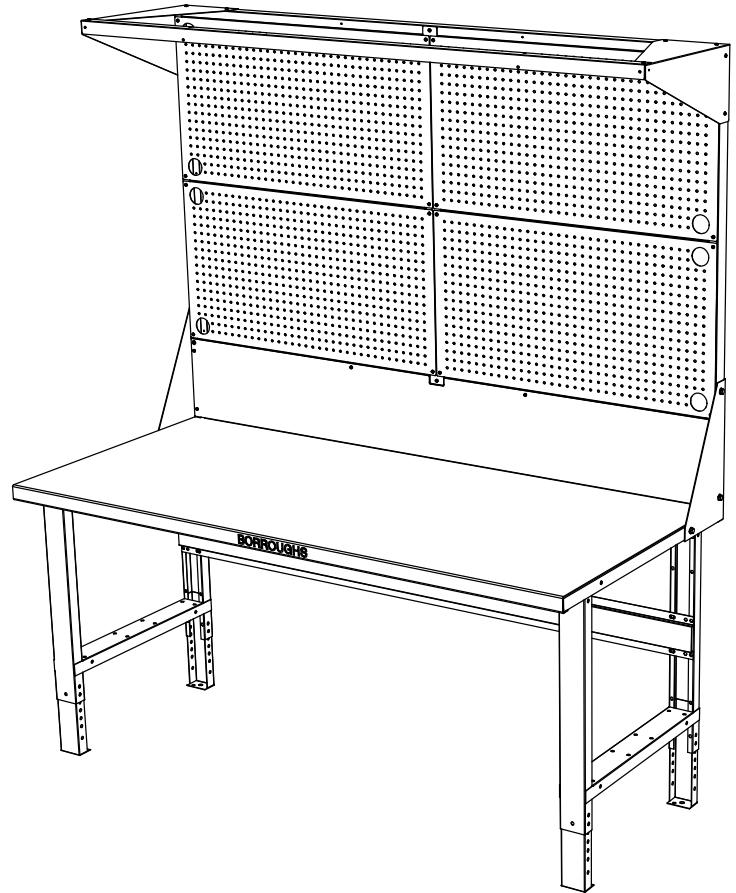
- 5** With the perforated panels in place, attach top gussets to frame using (4) screws for each gusset.

- 6** Next, place light support angle on top of gussets and secure using (2) screws.



**7** Attach backstop to unit with (6) screws.

**8** A light can now be attached to the angle bracket installed on step 6. Light is not supplied but has a universal hole spacing that will fit most 4 ft. shop lights.





## Warranty Information

### Warranty

Borroughs extends to the original purchaser from the date of purchase, a 5-year limited warranty against manufacturing defects in material and workmanship. If a Borroughs product fails to perform because of a manufacturing defect, Borroughs will examine it. If found defective, it will be repaired or replaced at our option. This warranty applies only to Borroughs products acquired directly from Borroughs or from an authorized Borroughs Distributor.

This warranty does not apply to any product which has been subject to misuse, negligence, or accident; has been damaged in shipment, storage, or installation; has been misapplied or has been modified or repaired by unauthorized persons or been repaired with non-standard Borroughs replacement parts. This warranty specifically excludes claims for indirect, incidental, or consequential damages arising in any way from a product defect. This warranty is exclusive, and exists in lieu of all other warranties, either expressed or implied.

This warranty gives you specific legal rights; you may also have other rights which may vary from state to state. Contact your Borroughs Distributor to obtain warranty service. You must make a written claim. Provide a copy of your purchase record and a written description of the warranty problem with your claim.

If you are unable to contact your Distributor, contact:

**Borroughs, Customer Service Manager,  
3002 N. Burdick St., Kalamazoo, MI 49004-3483.  
Phone: 1-800-748-0227**